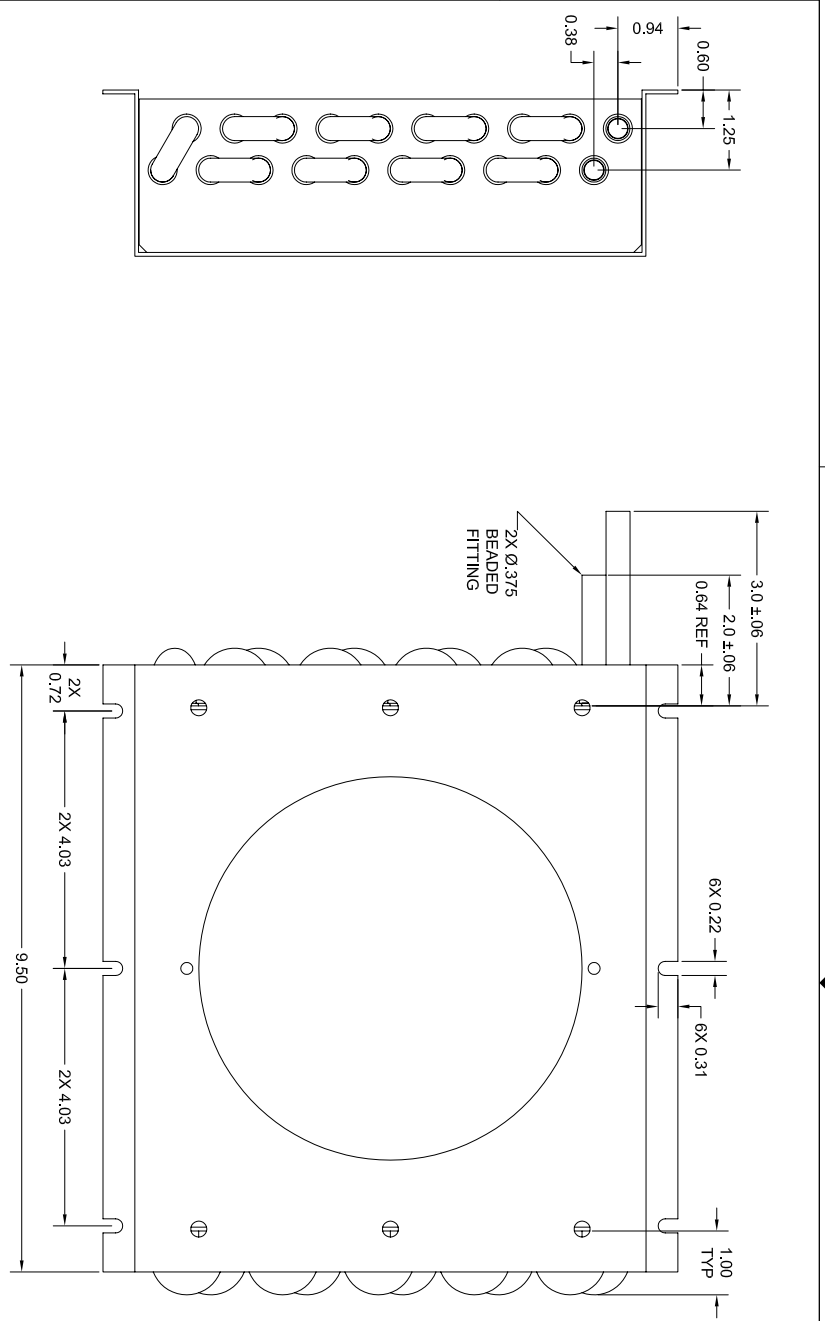


4

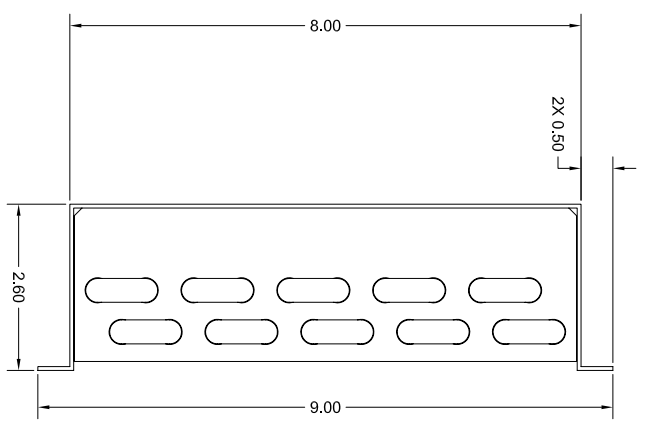
3

2

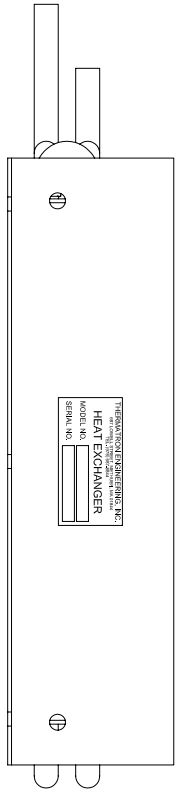
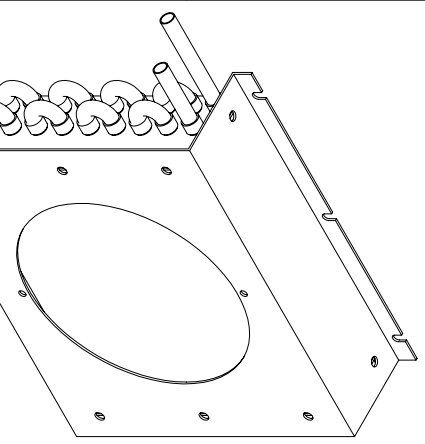
1



REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
A	RELEASED		04/06/2000	E. RABBITT



- NOTES:
1. ALL PARTS MUST BE CLEANED PRIOR TO BRAZING.
 2. BRAZING TO BE DONE USING AN ARGON PURGE AND SIL-FOS OR EQUIVALENT ALLOY.
 3. CAP FITTINGS, CAPS MUST PROVIDE A LIQUID SEAL.
 4. PRESSURE TEST ASSEMBLY TO 150 PSIG UNDER H2O.
 5. STABILIZE INTERIOR SURFACES WITH COBRATEC SOLUTION. FLUSH CLEAN, AND DRY.
 6. MATERIAL: CORE, TUBING, AND FITTINGS TO BE COPPER; ALL SHEET METAL TO BE ALUMINIUM.
 7. PAINT ASSEMBLY WITH SHERWIN WILLIAMS POLANE GRAY PRIOR TO ASSEMBLING FAN. PAINT MUST BE SCRATCH RESISTANT AND PASS STANDARD PEEL TEST.
 8. APPLY LABEL WHERE SHOWN. MARK WITH MODEL AND SERIAL NUMBERS.



THIS DRAWING IS THE PROPERTY OF THERMATRON ENGINEERING INC.
 HEAT EXCHANGER
 MODEL NO. 1G006
 SERIAL NO. 722SLP0

CONFIDENTIAL INFORMATION

PROPERTY OF THERMATRON ENGINEERING INC.
 947 LINDALE STREET, WILMINGTON, MASSACHUSETTS 01890
 TEL: (508) 653-2000 FAX: (508) 653-2000
 WWW: WWW.THERMATRON.COM

DESIGNED BY: B. RABBITT DATE: 04/06/2000
 CHECKED BY: B. RABBITT DATE: 04/06/2000

TITLES: HEAT EXCHANGER

MATERIAL: POLANE CARBIDE BLACK
 FINISH: POLANE CARBIDE BLACK
 SEE NOTES

PROPOSED DIMENSIONS
 DIMENSIONS: .XXX ± .010
 TOLERANCE: .XXX ± .010
 ANGLES: 2 1/2°

CODE: INVENT. No. 1G006 DRAWING No. 722SLP0
 THIRDC ANGLE PROJECTION

SCALE: 1:1
 SHEET: 1 OF 1

DRAWING SIZE: C