



REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	A	RELEASED	02/06/2001	D.SAVOY

- NOTES:
1. ALL PARTS MUST BE CLEANED PRIOR TO BRAZING.
  2. BRAZING TO BE DONE USING AN ARGON PURGE AND SIL-FOS OR EQUIVALENT ALLOY.
  3. CAP FITTINGS, CAPS MUST PROVIDE A LIQUID SEAL.
  4. PRESSURE TEST ASSEMBLY TO 150 PSIG UNDER H2O.
  5. STABILIZE INTERIOR SURFACES WITH COBRATEC SOLUTION, FLUSH CLEAN, AND DRY.
  6. PAINT ENTIRE ASSY. WITH SHERWIN WILLIAMS POLANE, (GRAY). PAINT MUST BE SCRATCH RESISTANT AND MUST PASS STANDARD PEEL TEST.
  7. APPLY LABEL AND MARK WITH MODEL AND SERIAL NUMBERS.

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	CHECKED BY: B. RABBITT	DATE: 02/06/2001		
	APPROVED BY: D. SAVOY	DATE: 02/06/2001		
	MATERIAL: CU FIN. TUBE FINISH: SEE NOTES	TITLE: <b>HEAT EXCHANGER</b>		
REFERENCE No.:	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.	CODE INDENT. No. <b>1GQ06</b>	DRAWING No. <b>720SLM0</b>	DRAWING SIZE <b>C</b>
NEXT ASSEMBLY:	TOLERANCE DECIMALS: .XX ± 0.03 .XXX ± 0.010 ANGLES: ± 1/2	THIRD ANGLE PROJECTION	SCALE: 1:1 SHEET: 1 OF 1	